

TVP mix (60-64%)

Water* for TVP + colorant Mix

TVP Soak

Vegetable oil or fat Mix

Other ingredients
(flavors, fibers, etc.)

Mix

Vertis™ PB Pea Gel (36-40%)

Vertis™ PB Pea (5%) + protein isolate (1–5%) + water* (30%)

High shear mix

IMPORTANT!



Use high shear mixer: Stephan, Magimix, Robot coupe, or industrial bowl chopper.



Use ice-cold water to maintain a temperature of max 22°C by end of mixing / cutting.

5_{min.}

Continue mixing for approx. 5 min till smooth and glossy. For lab trials scrape the sides after 1 minute.

Gel setting options

- 1 Refrigerate overnight
- 2 Freeze directly from raw for at least 3 days
- Pre-cook: 5-10 mins/50°C/100% steam + second step cooking as usual (e.g. 10 mins/90°C)



Mixing

dsm-firmenich

Forming

dough into

desired shape